

## INSTALLATION AND USE INSTRUCTIONS





**IMPORTANT:** Read all instructions carefully before starting installation and use. Failure to follow these installation and use instructions may result in a safety hazard and/or will void the warranty.

Save this manual for future references.

PLEASE READ THIS MANUAL BEFORE INSTALLING AND USING THE **P-LOK™ SYSTEM** 



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# **Contents**

- I. General Information
- **II.** Identification of Parts
- **III.** Assembly Instructions
- IV. Installation Instructions
- V. Use Instructions
- **VI.** Replacement Parts
- VII. Warranty

#### **FOR YOUR SAFETY**

Do not install the **P-LOK™ SYSTEM** in a truck or trailer bed without first:

- Determining the acceptable weight limits and weight distribution requirements of the truck or trailer
- Determining the strength of the mounting surface
- Locating gas/storage tanks, brake/water/electrical lines, and other mechanical truck or trailer parts that might be damaged when installing the P-LOK™ SYSTEM.

Handle **P-LOK**<sup>™</sup> **SYSTEM** components carefully. Dropping components can cause serious bodily injury and/or **P-LOK**<sup>™</sup> **SYSTEM** damage.

#### I. General Information

#### P-LOK<sup>TM</sup>

"THE" STRAPLESS MOTORCYCLE LOCK-DOWN SYSTEM

- Safe and easy to use
- Increases fork seal life up to 300%
- Maximizes usable storage space
- Minimizes jarring and shifting
- Loads and locks in seconds

- Provides single person operation
- Helps prevents bike theft
- Helps reduce truck and trailer damage
- Limited lifetime warranty
- NO NEED TO RE-ADJUST!!!!

**100%** Metal Construction - system weight approximately 14 lbs (6.25kg). Components are manufactured as follows for unmatched strength and reduced weight:

- **P-LOK™** Bars and Track precision machined / Anodized high-strength 6061 aircraft aluminum (Hard anodizing available in Black or Gray)
- **P-LOK™** Rods Hardened steel with zinc plating for improved corrosion resistance and durability
- Ratchet Rods (latching mechanism) Stainless steel
- Detent Ring Pins (secondary latching system) Zinc plated, carbon steel (Optional **SRT** keyed locking pin to be available soon).

FOR YOUR SAFTEY read all instructions **before** installation and follow these instructions carefully **during** installation to maximize safety and to achieve the maximum benefit from your new **P-LOK™ SYSTEM**.

- Failure to follow these instructions will void your warranty and may present a safety hazard.
- Prior to installation and first use, read Installation Instructions (section IV) and read Use Instructions (section V) of this manual.
- Report to your dealer any parts damaged in shipment for prompt replacement (see warranty- section VII).

### **II.** <u>Identification of Parts</u>

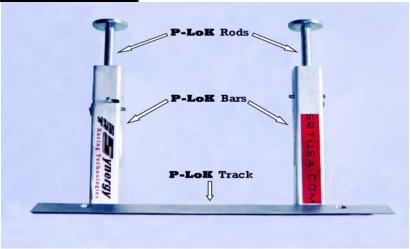


Figure 1: **P-LOK™ SYSTEM** 

#### **III.** Assembly Instructions

The **P-LOK**<sup>™</sup> Bars and the **P-LOK**<sup>™</sup> Track require some assembly prior to use.

• <u>Tools Required</u>:

Small needle-nose pliers. Allen wrench set (standard)

#### **A. 7-LOK™** Bars Assembly (see figure 2):

**Step 1:** Place a latching mechanism spring inside of hole  $\underline{\mathbf{A}}$  of the  $\mathbf{P}$ -LOK<sup>TM</sup> Bar.

**Step 2:** Insert a ratchet rod (radius corner end) through hole  $\underline{\mathbf{C}}$  of the  $\mathbf{P}$ -LOK<sup>TM</sup> Bar and through hole  $\underline{\mathbf{X}}$  of the latching mechanism spring.

<u>Important</u>: hole  $\underline{\mathbf{X}}$  of the latching mechanism spring must be secured in the detent of the latching mechanism ratchet rod.

<u>Note</u>: Use small needle-nose pliers to align hole  $\underline{Y}$  of the latching mechanism spring with hole  $\underline{B}$  of the  $\mathbf{P}$ -LOK<sup>TM</sup> Bars.

Step 3: Insert and tighten a # 6 -32" latching mechanism set screw into hole  $\underline{\mathbf{B}}$  of the  $\mathbf{P}\text{-LOK}^{\text{m}}$  Bar and through hole  $\underline{\mathbf{Y}}$  of latching mechanism spring.

**Note:** Use an Allen wrench to tighten the latching mechanism set screw.

**Step 4:** Repeat procedure with  $2^{nd}$  **P-LOK**<sup>TM</sup> Bar.

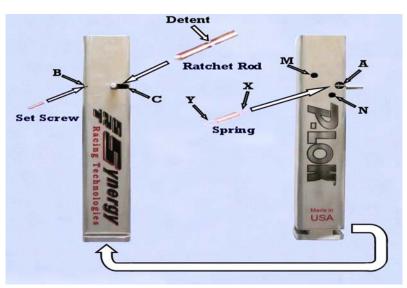


Figure 2: Two-Sided view of **P-LOK™** Bar

#### **B**: **P-LOK™** Track Assembly (see figure 3):

**Step 1:** Insert the two 1/4"track set screws into the **Q**-holes on outer edges of the **P-LOK**<sup>TM</sup> Track.

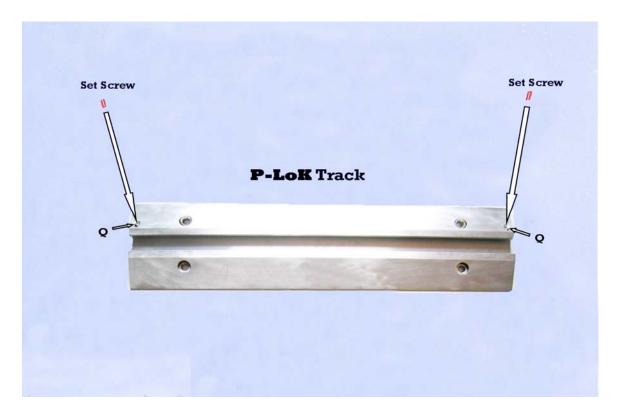


Figure 3: **P-LOK™** Track

# CONGRATULATIONS YOUR **7-LOK™ SYSTEM** IS ASSEMBLED AND READY TO BE INSTALLED

#### **IV.** Installation Instructions

Prior to installation of the **P-LOK™ SYSTEM** on a truck or trailer bed, you must make sure that the **P-LOK™ SYSTEM** is correctly and safely positioned and that the mounting surface is stable. The following positioning parameters must be determined to assure proper and safe positioning:

#### **Important Positioning Parameters:**

- Determine the size, length, and weight of the motorcycle to be secured by the
   P-LOK™ SYSTEM.
- Determine from your truck or trailer manuals the acceptable weight limits and weight distribution requirements.
- Locate the gas/storage tanks, brake/water/electrical lines, or other mechanical truck or trailer parts that you might damage when installing the P-LOK™ SYSTEM (See figure 4).

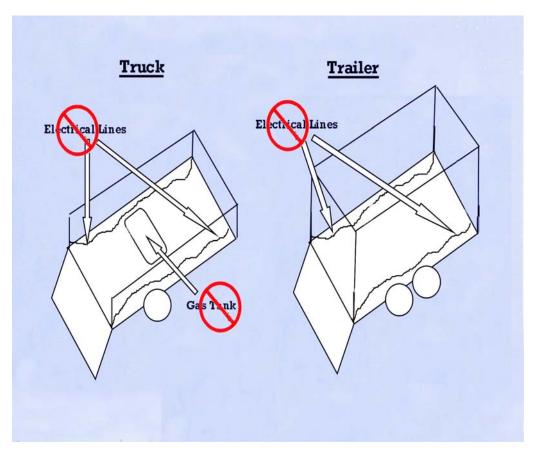
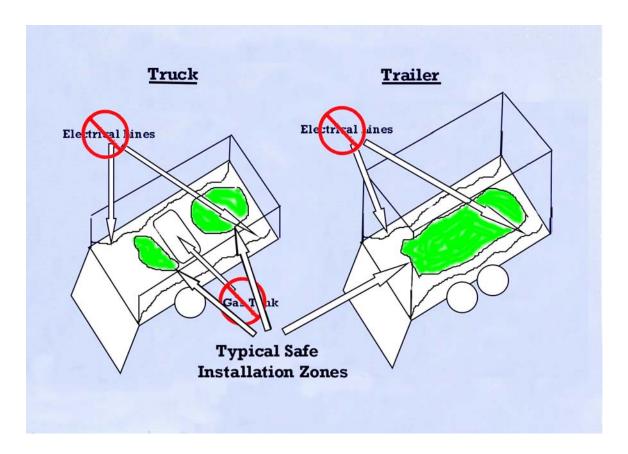


Figure 4: Typical Hazard Items/ Locations

- **Step 1:** Determine the safe installation zones consistent with the "Important Positioning Parameters" (see figure 5):
  - Allow enough space to accommodate the size, length, and weight of the motorcycle to be locked down.
  - Distribute the motorcycle's weight over the truck or trailer bed as required.
  - **USE EXTREME CAUTION** when drilling through the truck or trailer bed where gas/storage tanks, brake/water/electrical lines, or other mechanical truck or trailer parts exist.



**Figure 5: Typical Safe Installation Zones** 

Step 2: Place the **P-LOK™** Track in a safe installation position within the safe installation zones.

**Step 3:** With the **P-LOK™** Track positioned in a safe installation position and flat on the truck or trailer bed, <u>mark the four track mounting holes</u> to be drilled (see figure 6).

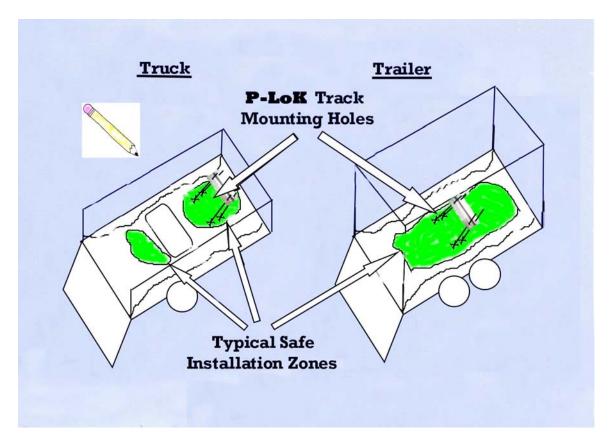


Figure 6: **7-LOK™** Track Mounting Holes (Marked)

**Step 4:** Remove the **P-LOK**<sup>™</sup> Track and drill the four track mounting holes using a 3/8" drill bit.

Important: A final check of the selected position consistent with the "Important Positioning Parameters" should be made prior to this step

<u>Note:</u> The four track mounting bolts (3/8" x 11 stainless steel bolts) supplied are 2" in length and may not be long enough for all applications.

Step 5: Replace the  $\overline{P}$ -LOK<sup>™</sup> Track and secure it to the truck or trailer bed using the four 3/8" x 11 track bolts and the four 3/8"-16 track lock nuts (figure 7).

Note: In some applications, additional spacers (not included) along with the supplied two track bottom plates may be needed to level the corrugated truck or trailer bed for mounting the **P-LOK™** Track.

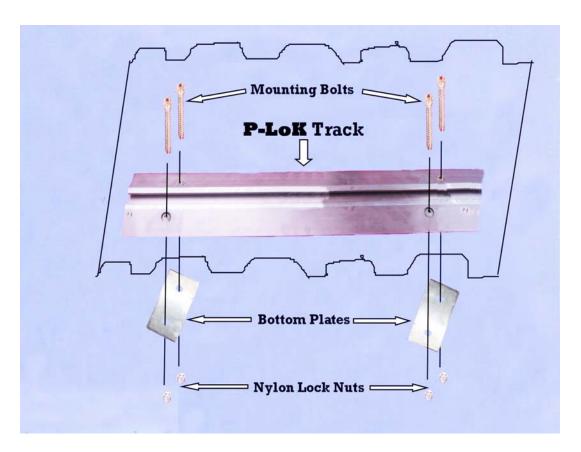


Figure 7: **P-LOK™** Track Installation

CONGRATULATIONS YOUR **7-LOK™ SYSTEM** IS INSTALLED AND READY FOR USE. ENJOY!!!

#### V. <u>Use Instructions</u>

For proper/safe use and positioning - **prior to each & every use** of the **P-LOK**<sup>TM</sup> **SYSTEM**, you must make sure that:

• The **P-LOK™ SYSTEM** is properly assembled and installed.

#### For Your Safety

- Check that the **P-LOK™** Track is not bent, cracked, or broken and is still securely bolted to the truck or trailer bed.
- Check that the **P-LOK™** Bars and Rods are not bent, cracked, or broken.
- Check that the latching mechanism on each of the **P-LOK**™ Bars is still intact and functioning properly.
- The motorcycle to be secured by the **P-LOK™ SYSTEM** meets the following important requirements:

#### **Important Motorcycle Requirements (see figure 8)**

- The motorcycle foot peg must have a hole (**V**) equal or greater than 5/8" (installation of aftermarket foot pegs may be necessary).
- The height from ground to top of foot peg (S) cannot exceed 18".
- The height form ground to bottom of the foot peg ( $\mathbf{R}$ ) must exceed  $10\frac{1}{2}$ ".
- The width from the right foot peg hole to the left foot peg hole (U) can not exceed 18".

**Note:** Custom **P-LOK**<sup>™</sup> Bars, Rods, and Track lengths are available for custom applications.



Figure 8: Motorcycle Requirements for **P-LOK™** Use

Step 1: Place one of the P-LOK™ Bars through the right end of the P-LOK™ Track past the P-LOK™ Track set screw. Repeat on the left end with the other P-LOK™ Bar (see figure 9).

Step 2: Secure the two **P-LOK™** Track set screws with an Allen wrench <u>Each and every use</u>. (FAILURE TO DO SO MAY DAMAGE PRODUCT, BIKE or CAUSE DEATH and/or SEROIUS INJURY)

Step 3: Place one of the **P-LOK™** Rods with the **P-LOK™** Rod top plate down on the truck or trailer bed to the right of the **P-LOK™** Track for easy retrieval later. Repeat on the left side with the other **P-LOK™** Rod (see figure 9).



**Figure 9:** P-LOK<sup>TM</sup> Bars and P-LOK<sup>TM</sup> Rods Properly Positioned

**Step 4:** Position the motorcycle (see figure 10):

- Position the motorcycles two wheels as to straddle the **P-LOK**™ Track and with the motorcycles foot pegs aligned with the **P-LOK**™ Track
- Perpendicular to the truck or trailer bed (motorcycle must be straight-up, not leaning or tilted).

- Step 5: Holding the motorcycle- position the right **P-LOK™** Bar directly below the right foot peg hole of the motorcycle (see figure 10). Repeat on the left side with the left **P-LOK™** Bar.
- Step 6: Insert the right P-LOK™ Rod through the top of the right foot peg of the motorcycle, down through the top hole of the right P-LOK™ Bar(see figure 10).
  Repeat on the left side with the left P-LOK™ Rod.

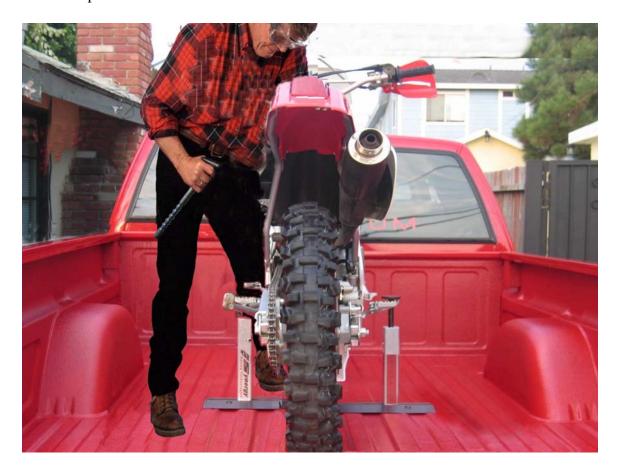


Figure 10: Motorcycle Positioned and **P-LOK™** Rod Inserted

Set yourself on the motorcycle and apply pressure with your right foot to the rightP-LOK™ Rod's top plate.

Repeat on the left side with your left foot and the left **P-LOK™** Rod's top plate.

#### **For Proper and Safe Installation:**

- Make sure that no grooves of the P-LOK<sup>™</sup> Rod are protruding above the top of the P-LOK<sup>™</sup> Bar.
- Make sure that the P-LOK<sup>™</sup> Rods and Bars on both sides are perpendicular to the truck or trailer bed and are not cocked, leaning, or binding.

Step 8: Insert a Detent Ring Pin into either the M-hole or N-hole of the right P-LOK™ Bar.
 Repeat on the left side with the left P-LOK™ Bar (see figure 2 and figure 11).



Figure 11: Motorcycle Secured by **P-LOK™** System Ready for Transport

CONGRATULATIONS YOUR MOTORCYCLE HAS BEEN "LOADED AND LOCKED" BY YOUR **7-LOK™ SYSTEM** AND IS READY FOR TRANSPORT.

## VI. Replacement Parts

## A. P-LOK<sup>TM</sup> Track

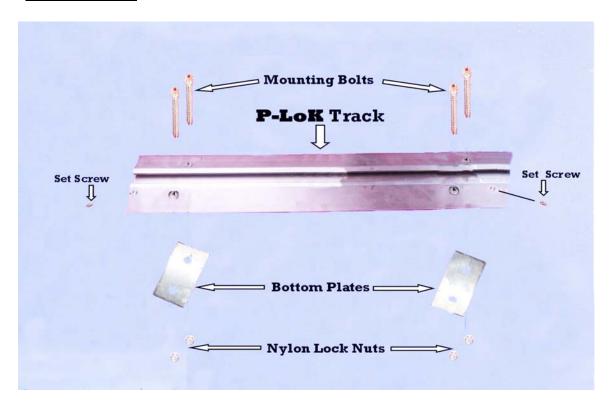


Figure 12: **P**-LOK™ Track

Item	Part Number	Description	Size	Number Used
1	P-LoK-05-T-01	<b>P-LOK™</b> Track	21"	1
2	P-LoK-05-T-02	Track Set Screw	<sup>1</sup> / <sub>4</sub> "- 20 x <sup>1</sup> / <sub>4</sub> "	2
3	P-LoK-05-T-03	Track Mounting Bolt	2" – 3/8" x 11	4
4	P-LoK-05-T-04	Track Lock Nut	3/8"-16 x 1 ½"	4
5	P-LoK-05-T-05	Track Bottom Plate	N/A	2

## B. P-LOK M Bar

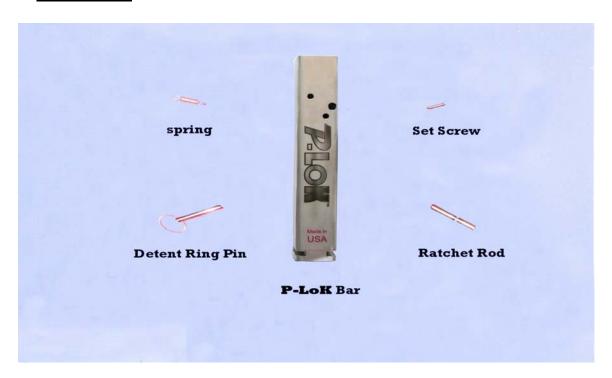


Figure 13: **P-LOK™** Bar

Item	Part Number	Description	Size	Number Used
1	P-LoK-05-B-01	<b>P-LOK™</b> Bar	10 ½"	2
2	P-LoK-05-B-02	Latching Mechanism Spring	1 3/16" x 5/16"	2
3	P-LoK-05-B-03	Latching Mechanism Ratchet Rod	2 ½" x ½"	2
4	P-LoK-05-B-04	Latching Mechanism Set Screw	#6-32" x 5/8"	2
5	P-LoK-05-B-05	Detent Ring Pin	½" x 1 ¾"	2

## C. P-LOK<sup>TM</sup> Rod



Figure 14: **P**-LOK™ Rod

Item	Part Number	Description	Size	Number Used
1	P-LoK-05-R-01	<b>P-LOK™</b> Rod	8 1/4"	2

## D. **P-LOK**<sup>TM</sup> Case



Figure 15: **P**-LOK™ Case

Item	Part Number	Description	Size	Number Used
1	P-LoK-05-C-01	<b>P-LOK™</b> Case	15"x 6"x 4"	1

#### VII. Warranty

Your **P-LOK™ SYSTEM** is covered by a limited lifetime warranty:

- SRT, at their discretion, will repair or replace any part of the P-LOK™
   SYSTEM due to defects in craftsmanship or materials for the life of the product.
- Warranty is non–transferable and proof of purchase is required for all claims.
- **SRT** will reserve the right to terminate this warranty if the **P-LOK**™ **SYSTEM** is not assembled, installed, or used as described in this Installation and Use Instruction manual.

The **P-LOK™ SYSTEM** warranty will be voided by, and **SRT** disclaims any responsibility for, the following types of actions:

- Installation of any damaged **P-LOK**<sup>™</sup> component.
- Unauthorized modification of the **P-LOK™ SYSTEM**.
- Assembly, installation, and/or use other than as instructed by **SRT** and this Installation and Use Instruction manual.
- Improper positioning of the **P-LOK™ SYSTEM** components.
- Assembly, installation, and/or use of any component part or accessory not
  manufactured or approved by SRT, not withstanding any independent testing
  laboratory or other party approval of such component part or accessory.
- Any use of product not in conjunction with common safety principals and/or practices.
  - \* Secure the two **P-LOK™** Track set screws with an Allen wrench Each and every use. (FAILURE TO DO SO WILL VOID THE WARRANTY AND MAY DAMAGE PRODUCT, BIKE, or CAUSE SERIOUS INJURY and/or DEATH)

**Note:** Any action such as these, but not limited to these, may create a safety hazard.

# **P-LOK™** is a tool not a toy!!